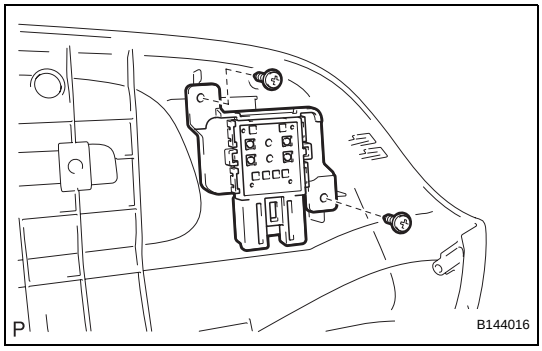
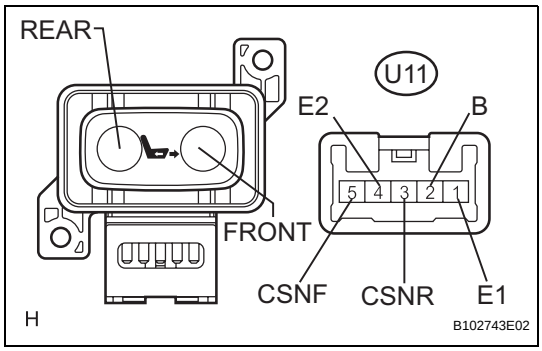
REMOVAL

1. **REMOVE SEAT BELT ANCHOR COVER CAP (See page SB-22)**
2. **DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY (See page SB-22)**
3. **REMOVE FRONT SEAT HEADREST ASSEMBLY**
4. **REMOVE FRONT SEAT OUTER TRACK BRACKET COVER (See page SE-83)**
5. **REMOVE FRONT SEAT INNER TRACK BRACKET COVER (See page SE-83)**
6. **REMOVE FRONT SEAT REAR OUTER TRACK BRACKET COVER (See page SE-83)**
7. **REMOVE FRONT SEAT REAR INNER TRACK BRACKET COVER (See page SE-83)**
8. **REMOVE FRONT SEAT ASSEMBLY (See page SE-83)**
9. **REMOVE RECLINING POWER SEAT SWITCH KNOB (See page SE-84)**
10. **REMOVE SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-84)**
11. **REMOVE FRONT SEAT CUSHION SHIELD ASSEMBLY (See page SE-84)**
12. **REMOVE SEAT VARIABLE CUSHION SWITCH**
    (a) Remove the 2 screws and seat variable cushion switch.



SE



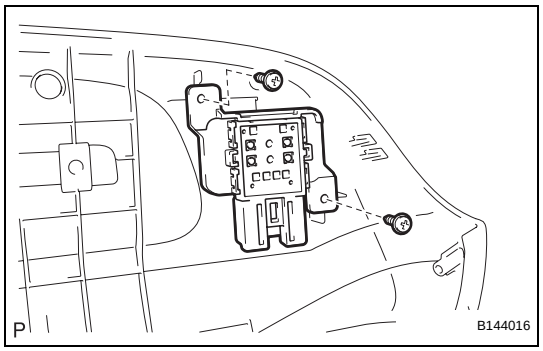
INSPECTION

1. **INSPECT SEAT VARIABLE CUSHION SWITCH (w/ Seat Position Memory System)**
   (a) Inspect the seat variable cushion switch.
      (1) Measure the resistance between the terminals when the switch is operated.
      Standard resistance

Tester Connection	Switch Condition	Specified Condition
U11-4 (E2) - U11-5 (CSNF)	FRONT	Below 1 Ω
U11-2 (B) - U11-3 (CSNR)	FRONT	Below 1 Ω
U11-4 (E2) - U11-3 (CSNR)	FRONT	10 kΩ or higher
U11-2 (B) - U11-5 (CSNF)	FRONT	10 kΩ or higher

Tester Connection	Switch Condition	Specified Condition
U11-4 (E2) - U11-5 (CSNF)	OFF	Below 1 Ω
U11-1 (E1) - U11-3 (CSNR)	OFF	Below 1 Ω
U11-4 (E2) - U11-3 (CSNR)	OFF	10 kΩ or higher
U11-1 (E1) - U11-5 (CSNF)	OFF	10 kΩ or higher
U11-1 (E1) - U11-3 (CSNR)	REAR	Below 1 Ω
U11-2 (B) - U11-5 (CSNF)	REAR	Below 1 Ω
U11-1 (E1) - U11-5 (CSNF)	REAR	10 kΩ or higher
U11-2 (B) - U11-3 (CSNR)	REAR	10 kΩ or higher

If the result is not as specified, replace the seat variable cushion switch.



INSTALLATION

1. **INSTALL SEAT VARIABLE CUSHION SWITCH**
   (a) Install the seat variable cushion switch with the 2 screws.
2. **INSTALL FRONT SEAT CUSHION SHIELD ASSEMBLY (See page SE-108)**
3. **INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB (See page SE-108)**
4. **INSTALL RECLINING POWER SEAT SWITCH KNOB (See page SE-109)**
5. **INSTALL FRONT SEAT ASSEMBLY (See page SE-109)**
6. **INSTALL FRONT SEAT REAR OUTER TRACK BRACKET COVER (See page SE-110)**
7. **INSTALL FRONT SEAT REAR INNER TRACK BRACKET COVER (See page SE-110)**
8. **INSTALL FRONT SEAT OUTER TRACK BRACKET COVER (See page SE-110)**
9. **INSTALL FRONT SEAT INNER TRACK BRACKET COVER (See page SE-110)**
10. **INSTALL FRONT SEAT HEADREST ASSEMBLY**
11. **CONNECT FRONT SEAT OUTER BELT ASSEMBLY (See page SB-31)**
12. **INSTALL SEAT BELT ANCHOR COVER CAP (See page SB-31)**
13. **PERFORM INITIALIZATION**
    NOTICE:
    Some systems need initialization after reconnecting the negative battery cable (See Page IN-33)

14. **INSPECT FRONT SEAT ASSEMBLY (See page SE-110)**

15. **INSPECT SRS WARNING LIGHT**
    Check the SRS warning light. (See Page RS-37)